



Drill and Tap Fixture / #407-518

Drilling and tapping a surplus military action to accept scope bases has never been easier. This handy, inexpensive fixture kit contains everything you need, except for an electric drill. Simply remove the barrel from the action, install the Drill and Tap Fixture, then drill and tap perfectly spaced and perpendicular holes in the top of the receiver. The only fixture on the market designed for use with an electric hand drill. Kit includes one #31 drill, one #1 bushing, one 6-48 tap and one #3 bushing. Works for Mauser 93, 94, 95, 96, 98, Enfield P-14 & 1917, Springfield 03 & 03-A3, Japanese 38s & 99s. If you prefer to drill and tap 8-40 holes, also order the #28 drill, 8-40 tap and a #4 bushing. **Case Pack of 1.**

Bushing #	Fits Drill	Fits Tap	Product #
0	--	--	#816-101
1	#31	--	#190-864
2	--	--	#167-433
3	#28	6-40 & 6-48	#148-395
4	--	8-40	#175-641
5	--	--	#187-363

Tap Thread Product

6-48	#563-994
8-40	#220-733

Drill Bit Product

#31	#548-455
#28	#188-453

Front Sight Installation and Removal Tool / #735-470

This tool is designed for adjusting or removing any ramp-type front sight. It cannot be used to adjust sights that are dovetailed directly into the barrel of any firearm. Ramp-type front sights can be adjusted, installed or completely removed with ease and without fear of a slipped punch or errant hammer strike marring the sight or barrel, or loosening the ramp. The screw action of the tool allows for precise adjustment of the sight by providing constant, even force. The Front Sight Installation and Removal Tool is hand held and easily portable. The thread block is constructed of aluminum for reduced weight. The adjuster and handle are made of steel for durability. **Case Pack of 1.**

